

Assembly Instruction for Pro5R



Pro5R Assembly Instructions

Carton Contents :

Column Carton :

- 1 - Column Assembly
- 1 - Column Dust Cover

Platform/Iron Base Carton :

- 1 - Platform Assembly
- 1 - Platform Dust Cover
- 1 - Line Cord
- 1 - User Manual
- 1 - Rubber/Form Mat
- 2 - Straps
- 3 - Column Securing Bolts
with Washers





Tools Needed :

1 - 16mm or 5/8 Wrench or Socket Set

1 - Riser or Blocks 4-5" in height

STEP 1:

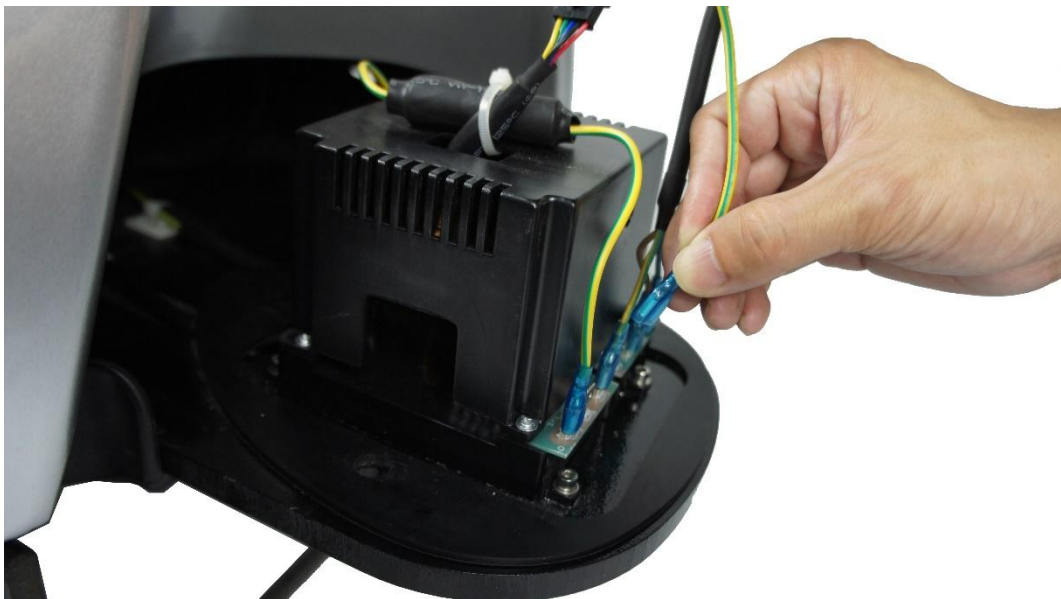
Remove Platform / Iron Base from Carton and set on top of riser or blocks 4-5" clearance is recommended.

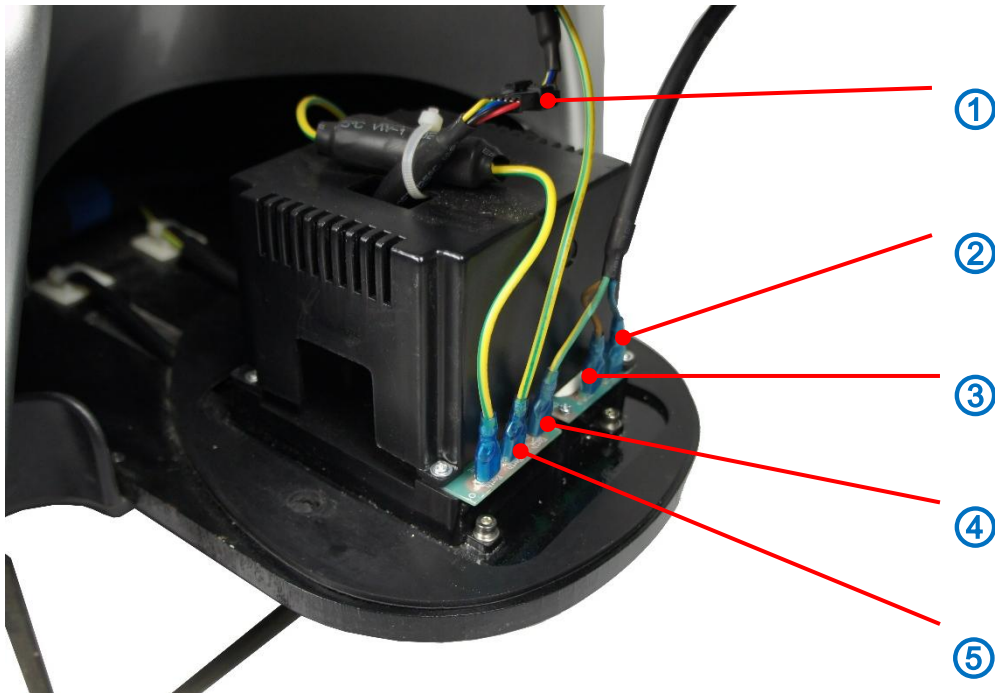




STEP 2:

Set the column next to the Platform / Iron Base and make wire connections; attached to the Multi Colored Data cable #1 from the column to the platform connection, then attach #2 Blue and #3 Brown to (Not polarity sensitive) to the filter PCB terminals and finally #4 and #5 Yellow/Green wires to remaining terminals Ground (Earth),





- ① **Multi-Colored cable: Control Panel signal cable**
- ② **Blue cable: Filter power cable**
- ③ **Brown cable: Filter power cable**
- ④ **Yellow/green cable I: Filter ground cable**
- ⑤ **Yellow/green cable II: Control Panel ground cable**



STEP 3:

Attach the column to the platform using the supplied 3 – 16mm Platform Bolts including spring and flat washers.





STEP 4:

Carefully remove completed Pro5R from riser or blocks and plug in to nearest power outlet and turn ON and test. Place all accessories (1- Mat, 2- Straps, 1- Manual and dust covers) on top of Pro5R Platform.

